	Work Order ID 61611 Monday, August 30, 2010 1:34:52 PM											Page 1
Item ID: Revision ID:	D412-705-02	3		Accept					Setup	Start		
Item Name:	Oil Cooler Sup	port Removable Lower	Panel							Stop		
Start Date: Required Date: Reference:	8/30/2010 9/6/2010	Start Qty: 2.00 Req'd Qty: 2.00	150 160 160 160 160 160 160		Cust Ite						11221121	
	D DI.	1/	D. 10 52				_		Run	Start		
Approvals:	Process Plan	n:	Date: 10-8-3 Date:	SPC (Y/N):		Date:				Stop		
Sequence ID/ Work Center I		Operation Description		Set Up/ Run Hours	Tool II	D Tool#	Plan Code	Accept Qty	Rej Qty	•	Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr										
N/A	Rev	C	•									
		DOCUMENT CONTRO)L	0.00		•		20	Apr.	BG.	- 10-	9-02
DC		Memo		0.00	1			'()	_ (_ ,			100
Document Control		Photocopy I	oluefile and create labels p	er PPP D412-705-023CI	HG0012				7			
		Pick Kit		0.00			/		/ U 5/	/2	(2)
Packaging		Memo		0.00			ι	· :: — — — — — — — — — — — — — — — — — —	7 7			/

120

Packaging

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

Memo

0.00

In boxos

Dart Ae	rospace	Ltd							٠,				
W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
Down No.		D.D. #						5					
Part No	:	PAR #:	Fault Cate	NCR: Yes	NCR: Yes No DQA:								
	Re	solution:	Dispositio	QA: N/C C	losed:	Date:							
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NC	R)							
		Description of NC		Corrective Action Section		Verific	cation	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	ion C	Chief Eng	QC Inspector				

Work Order ID 61611

Page 2

⁴ Monday, August 30, 2010 1:34:52 PM

Item ID:

D412-705-023

Accept

Setup Start

Stop



Revision ID:

Item Name:

Oil Cooler Support Removable Lower Panel

Start Date:

Required Date: 9/6/2010

8/30/2010

Start Qty: 2.00

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Date:

Operation

Description

Date: _____

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date:

Run

Start

Stop



Sequence ID/

Work Center ID

130

Packaging Packaging

Memo

Identify as per dwg & Stock Location:

0.00

0.00

Room

Tool ID

Date:

Tool # Plan Code

Accept Qty

Reject Reject Number

Insp. Stamp

Qty

140

QC Quality Control

0.00

Memo

QC21- Final Inspection - Work Order Release

0.00

10/09/02/1) BS10-9-02

Dart Ae	rospace L	td							•
W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
								·	
Part No		PAR #:	Fault Cateo	Jory:	NCP: Ves	No DOA:		Date	
					QA: N/C Closed:				
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verifica	tion	Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	С	Chief Eng	QC Inspector
								,	

DATE STEP Description of NC Section A Section A Section B Section B Section A Section A Section A Section C Section A Section C Section

`														
Picklist Print Monday, August 30, 2	2010 1:34:56 PM	 · 											Page 1	
Work Order ID: 616	511													
Parent Item: D41	12-705-023		11880											
Parent Item Name:	Parent Item Name: Oil Cooler Support Removable Lower Panel							Start Date: 8/30/2010 Start Qty: 2.00			_	Required Date: 9/6/2010 Required Qty: 2.00		
	IPP A□05.02.07□ IPP Rev:B ECN 1			rified by: EC	<u> </u>									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status	
AN3-3A Bolt		Purchased	No			120	Each	287.0000	30	60 🔪			/	
				Locatio	<u>n</u> .	Loc	<u>Oty</u>	Loc Code						
1				ST350	11312 114615 115016		287 2 85 200		7	11461.	<u>-</u>			
/AN9601D10 	NAS1149D0363J	Purchased	No			120	Each	6.0000	30	60 - M115	707			
				Locatio	<u>n</u>	Loc	Oty	Loc Code						
7 _{MS21051-L3K}	N (1885 1886 1886 1886 1886 1886 1886 1886 1886 1886 1886 1886 1886 1886 1886 1	Purchased	No	ST	107715 Max	120	6 6 Each	324.0000	2	4	-	//	0/9/0	
Nut Plate				Locatio	on	Loc	Otv	Loc Code	<i>-</i>			,	/ //	

Location	Loc Qty	Loc Code	
ST301	324		
108078	24		M108078
112669	100		
112865	100		
113236	100		

Dart Aerospace Ltd

W/O:									
DATE	STEP		PRO	CHANGES By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No);		PAR #:	Fault Category:	NCR: Y	es No DC	A:	Date: _	
	R	lesolution:		Disposition:	ΩΔ: Ν/	Closed:		Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)												
	1	Description of NC		Corrective Action Section B	Verification	Approval	Approval							
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector						

Picklist Print

Monday, August 30, 2010 1:34:56 PM

Work Order ID: 61611

Parent Item:

D412-705-023

Parent Item Name: Oil Cooler Support Removable Lower Panel

Purchased

No

Start Date: 8/30/2010

36 🟏

Required Date: 9/6/2010

Page 2

Start Qty: 2.00

Required Qty: 2.00

18

MS21069-13K

	W1321009-L3K
/	
	Nut Plate

Location	Loc Qty
ST302	150
113840	50
113845	50
113875	50

120

cation	Loc Qty	Loc Code	
302	. 150		
113840	50		A11-3840
113845	50		, , , , , , , , , , , , , , , , , , ,
113875	50		n 113878
			f

Each

150.0000

Dart Aerospace Ltd

D u. () (0)	oopaoo											
W/O:			WORK ORDER CHANGES									
DATE	STEP	PRO	CEDURE CHAI	NGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No: PAR #:									Date:			
		Disposition:										
NCR:		\	WORK ORDE	ER NON-CONFORM	ANCE (NCR)						
DATE	STEP	Description of NC		ion B	VA			Approval	Approval			
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	otion Sign & Date		Section C		Chief Eng	QC Inspector		